

**Effective: March 15, 2013**  
Supersedes schedule GP-412  
dated April 15, 2012  
Prices subject to change without notice  
**Form No. GP-313**  
**U.S. and Canada Pricing Only (U.S. Dollars)**



## **GENERAL PURPOSE**

# **U.S. and Canada Price Schedule No. GP-313**



### **DISTRIBUTION CENTERS**

		<b>Telephone</b>	<b>FAX</b>
<b>CASPER, WY</b>	2199 Pyrite Drive, 82601	307/472-0111	307/473-8557
<b>HOUSTON, TX</b>	5301 Polk, Building 11, 77023	713/675-1000	713/675-3387
<b>OKLAHOMA CITY, OK</b>	6700B South Sooner Road, 73135	405/737-1113	405/737-8004
<b>PITTSBURGH (Trafford), PA</b>	2500 Commerce Circle, 15085	412/373-6122	412/373-6127
<b>SEDALIA, MO</b>	303 Curry Drive, 65301	660/827-1643	660/827-1672

### **Corporate Headquarters**

		<b>Telephone</b>	<b>FAX</b>
<b>KANSAS CITY, MO</b>	12200 NW Ambassador Drive, 64163-1244	816/270-4700	816/270-4707

**[WireCoWorldGroup.com](http://WireCoWorldGroup.com)**

Any warranty, expressed or implied as to quality, performance or fitness for use of WireCo WorldGroup products is always premised on the condition that the published strengths apply only to new, unused products, that the mechanical equipment on which such products are used is properly designed and maintained, that such products are properly stored, handled, used and maintained, and properly inspected on a regular basis during the period of use.

Seller shall not be liable under any circumstances for consequential or incidental damages or secondary charges including but not limited to personal injury, labor costs, a loss of profits resulting from the use of said products or from said products being incorporated in or becoming a component of any other product.

The wire rope that we produce in our USA mills may include materials produced outside the United States. If your order requires that only materials "melted and manufactured" in the United States be used, please let us know at the time of inquiry.

## Terms and Conditions

<b>Prices</b>	All prices are subject to change without notice and are subject to Seller's prices in effect at time of shipment. The prices herein are net and exclude any City, County, State, Federal Taxes where applicable.
<b>Minimum Charge</b>	No invoice will be rendered for less than \$500.00.
<b>Payment Terms</b>	Net 30 days from date of invoice, subject to credit approval.
<b>Reels</b>	No credit allowed for return of empty reels.
<b>Delivery</b>	All shipments are F.O.B. shipping point. For shipments under 5,000 lbs. (rope weight only), no freight allowance will be applicable. Shipments of 5,000 lbs. or more (rope weight only) freight allowed to any recognized common carrier point in the continental U.S.A., except Alaska and Hawaii. On shipments of 5,000 lbs. or more to Alaska freight will be allowed to Seattle, Washington only. On shipments of 5,000 lbs. or more to Hawaii, freight will be allowed to Los Angeles or San Francisco, California only. All means of transportation and routing shall be subject to the control of the seller. Any additional charges incurred for shipping by customer-designated carriers, specialized carriers, or customer requested shipments beyond reasonable dispatch are the responsibility of the buyer.
<b>Specialized Equipment</b>	Shipments requiring specialized transportation equipment including flat beds for less than truckload shipments, drop decks, or low boys will result in additional freight charges to the buyer.
<b>Returns and Cancelled Orders</b>	All material must have prior authorization before returning. Material ordered in error and returned or material manufactured to customer's specifications and cancelled will be subject to restocking charges and any outbound and return shipping charges.
<b>Price Discrepancies</b>	Price discrepancies must be reported within 15 days after receipt of invoice.

## PRICING INSTRUCTIONS

<b>Intermediate Sizes</b>	Price at one-half the sum of the prices of the next higher and next lower prices.
<b>Unlisted Constructions</b>	<p>Six strand ropes containing 6 strands that are made up of 3 through 14 wires, of which no more than 9 are outside wires, take 6x7 prices.</p> <p>Six strand ropes containing 6 strands that are made up of 15 through 26 wires, of which no more than 12 are outside wires, take 6x19 prices.</p> <p>Six strand ropes containing 6 strands that are made up of 27 through 49 wires, of which no more than 18 are outside wires, take 6x36 prices.</p> <p>Ropes having 50 or more wires per strand or any other not listed are subject to inquiry.</p> <p>PFV ropes not listed in this schedule are 30% higher than the bright rope of the same construction.</p>
<b>Strand Center</b>	A seven wire center used in place of a single center wire may be counted as one wire.
<b>XXIP Ropes</b>	Extra Extra Improved Plow Steel wire ropes take prices 7.5% above corresponding size and construction of Extra Improved Plow Steel ropes.
<b>Tape Measured Lengths</b>	Orders for tape measured lengths are subject to a 5% additional charge.
<b>Nonstandard Products</b>	Nonstandard products are subject to a 6.5% additional charge and cannot be returned. Orders for nonstandard items cannot be cancelled. Nonstandard items have minimum run requirements. Certain nonstandard products may require a deposit for acceptance. Items listed in this price schedule are products WireCo WorldGroup offers but are not necessarily standard stocking items.
<b>Lubrication</b>	Orders with nonstandard lubrication are subject to at least a 5% additional charge.
<b>Overcoat or Heavy Lube</b>	Subject to a 7.5% additional charge to cover labor and material costs.
<b>Special End Treatment Charge</b>	Tapering or welding each end, with or without steel end link.*

Rope Diameter	Each	Rope Diameter	Each	Rope Diameter	Each	Rope Diameter	Each
1/4	\$18.40	7/16	\$24.69	5/8	\$43.03	1	\$61.55
5/16	18.40	1/2	24.69	3/4	43.03	1-1/8	67.71
3/8	18.40	9/16	24.69	7/8	43.03	1-1/4	73.54

**END PREPARATIONS:** The following end preparations when required are included in our unit price per foot on sizes 1 3/8 inch and larger.

- A. Tapered and welded (with or without steel link)
- B. Becket with loop
- C. Becket (includes tapered and welded)

**SPECIAL PACKAGING:** When specified as "twin reeved," "hairpin wound," "bight in middle," "both ends out," or similar instructions, there will be an extra charge as follows:


1-7/8" diameter and smaller	\$191.33 net per reel*
2" to 2-1/4" diameter inclusive	\$274.50 net per reel*

**STRIPPING:** Requests for stripping of PFV – 0 to 4' no charge; over 4' - \$15 per foot per end through 2-1/2" diameter; \$20 per foot per end 2-5/8" and larger.

## Standard Constructions

	6x19			6x36			8x19	19x7
	FC	IWRC	GALV	FC	IWRC	GALV		
3/16	6x19S							X
1/4	6x19S	6x19S		6x31WS	6x31WS	6x31WS		X
5/16	6x19S	6x19S	6x19S	6x31WS	6x31WS			X
3/8	6x19S	6x19S		6x36WS	6x36WS	6x31WS		X
7/16	6x25F	6x26WS RR		6x36WS	6x36WS			X
1/2	6x25F	6x25F RR, RL 6x26WS RR	6x25F	6x36WS	6x36WS	6x36WS	8x19F	X
9/16	6x25F	6x25F RR 6x26WS RR		6x36WS	6x36WS		8x19F	X
5/8	6x25F	6x25F RR 6x26WS RR	6x25F	6x36WS	6x36WS		8x25F	X
3/4		6x25F RR, RL 6x26WS RR	6x25F	6x36WS	6x36WS		8x25F	X
7/8	6x25F	6x25F 6x26WS RR, RL		6x36WS	6x36WS			X
1"		6x25F 6x26 WSRR		6x36WS	6x36WS			X
1-1/8		6x25F 6x26WS RR, RL			6x31WS 6x36WS			
1-1/4		6x25F 6x26WS RR, RL			6x36WS			
1-3/8		6x25F 6x26WS RR, RL			6x36WS RR, RL			
1-1/2		6x25F 6x26WS RR, RL			6x36WS RR, RL			
1-5/8		6x26WS RL			6x36WS RR			
1-3/4		6x25F 6x26WS RL			6x36WS RR, RL			
1-7/8		6x26WS RL						
2		6x25F RR 6x26WS RR			6x36WS RR, RL			
2-1/4		6x25F RR			6x36WS RR			

If no lay is indicated, right regular (RR) is standard.



# ! WARNING

Wire rope **WILL FAIL** if worn-out, overloaded, misused, damaged, improperly maintained or abused.  
Wire rope failure may cause serious injury or death!

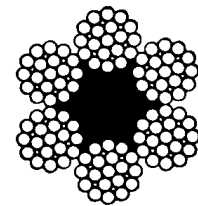
Protect yourself and others:

- ALWAYS INSPECT wire rope for WEAR, DAMAGE or ABUSE BEFORE USE.
- NEVER USE wire rope that is WORN-OUT, DAMAGED or ABUSED.
- NEVER OVERLOAD a wire rope.
- INFORM YOURSELF: Read and understand manufacturer's literature or "Wire Rope and Wire Rope Sling Safety Bulletin".\*
- REFER TO APPLICABLE CODES, STANDARDS and REGULATIONS for INSPECTION REQUIREMENTS and REMOVAL CRITERIA.\*

\* For additional information or the *BULLETIN*, ask your employer or wire rope supplier.

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# 6 x 19 and 6 x 36 Classes Bright-XIP<sup>®</sup> and IPS Fiber Core



6 x 25 Filler Wire  
IWRC

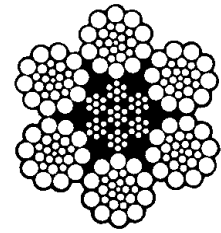
Fiber Core					
Diameter Inches	6x19 Price Per Foot	6x36 Price Per Foot	Approx. Weight Per ft., lbs.	Minimum Breaking Force, Tons of 2000 lbs.	
				IPS	XIP
3/16	\$2.74		0.059	1.55	1.71
1/4	2.74	\$3.60	0.11	2.74	3.02
5/16	3.19	4.21	0.16	4.26	4.69
3/8	3.50	4.83	0.24	6.10	6.72
7/16	4.09	5.18	0.32	8.27	9.10
1/2	4.31	5.76	0.42	10.7	11.8
9/16	4.83	6.31	0.53	13.5	14.9
5/8	5.54	7.07	0.66	16.7	18.3
3/4	7.78	9.17	0.95	23.8	26.2
7/8	10.13	11.58	1.29	32.2	35.4
1	12.48	14.42	1.68	41.8	46.0
1-1/8	15.04	17.61	2.13	52.6	57.8
1-1/4	17.75	20.88	2.63	64.6	71.1

For items not listed, please contact your local service center.

## 6x19 Class Alternate Lay Bright – XIP and XXIP IWRC

Diameter Inches	XIP Price Per Foot	XXIP Price Per Foot	Approx. Weight Per ft., lbs.	Minimum Breaking Force, Tons of 2000 lbs.	
				XIP	XXIP
1/2	\$ 4.73	\$ 5.09	0.46	13.3	14.6
9/16	5.30	5.70	0.59	16.8	18.5
5/8	6.10	6.56	0.72	20.6	22.7
3/4	8.56	9.19	1.04	29.4	32.4
7/8	11.15	11.98	1.42	39.8	43.8
1	13.73	14.76	1.85	51.7	56.9
1-1/8	16.54	17.77	2.34	65.0	71.5
1-1/4	19.53	20.99	2.89	79.9	87.9

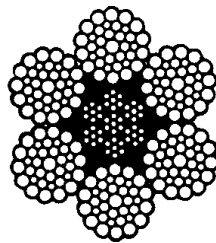
# 6 x 19 and 6 x 36 Classes Bright-XIP<sup>®</sup> and XXIP<sup>®</sup> IWRC



6 x 26 Warrington Seale  
IWRC

Dia. Inches	IWRC						
	6x19 XIP Price Per Foot	6x36 XIP Price Per Foot	6x19 XXIP Price Per Foot	6x36 XXIP Price Per Foot	Approx. Weight Per foot, lbs.	Minimum Breaking Force, Tons of 2000 lbs.	
						XIP	XXIP
1/4	\$ 2.74	\$ 3.60			0.12	3.40	
5/16	3.19	4.21			0.18	5.27	
3/8	3.50	4.83	\$ 3.76	\$ 5.19	0.26	7.55	8.30
7/16	4.09	5.18	4.39	5.57	0.35	10.2	11.2
1/2	4.31	5.76	4.63	6.20	0.46	13.3	14.6
9/16	4.83	6.31	5.19	6.79	0.59	16.8	18.5
5/8	5.54	7.07	5.96	7.60	0.72	20.6	22.7
3/4	7.78	9.17	8.36	9.86	1.04	29.4	32.4
7/8	10.13	11.58	10.89	12.45	1.42	39.8	43.8
1	12.48	14.42	13.42	15.51	1.85	51.7	56.9
1-1/8	15.04	17.61	16.16	18.93	2.34	65.0	71.5
1-1/4	17.75	20.88	19.08	22.44	2.89	79.9	87.9
1-3/8	21.41	24.40	23.02	26.23	3.50	96.0	106
1-1/2	25.36	29.05	27.26	31.23	4.16	114	125
1-5/8	30.49	34.92	32.78	37.54	4.88	132	146
1-3/4	35.81	41.39	38.49	44.50	5.67	153	169
1-7/8	41.17	48.50	44.26	52.14	6.50	174	192
2	47.03	54.77	50.56	58.87	7.39	198	217
2-1/8	53.76	62.67	57.79	67.37	8.35	221	244
2-1/4	66.62	70.95	71.62	76.27	9.36	247	272

Nonstandard products will be subject to a 6.5% higher price.

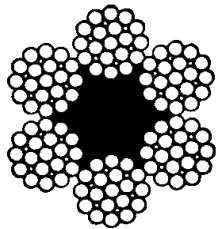


6 x 36 Warrington Seale  
IWRC

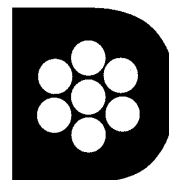
# 6 x 19 and 6 x 36 Classes Galvanized XIP Fiber Core

Fiber Core				
Diameter Inches	6x19 Price Per Foot	6x36 Price Per Foot	Approx. Weight Per foot, lbs.	Minimum Breaking Force, Tons of 2000 lbs.
3/16	\$ 3.49		0.059	1.54
1/4	3.49	\$ 4.61	0.11	2.72
5/16	4.09	5.39	0.16	4.22
3/8	4.48	6.18	0.24	6.05
7/16	5.23	6.64	0.32	8.19
1/2	5.51	7.38	0.42	10.6
9/16	6.18	8.08	0.53	13.4
5/8	7.10	9.05	0.66	16.5
3/4	9.95	11.74	0.95	23.6
7/8	12.97	14.82	1.29	31.9
1	15.97	18.46	1.68	41.4
1-1/8	19.24	22.55	2.13	52.0
1-1/4	22.72	26.73	2.63	64.0

Nonstandard products will be subject to a 6.5% higher price.



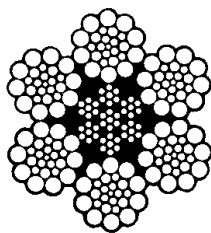
6 x 25 Filler Wire  
IWRC



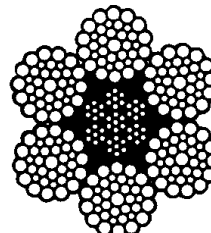
**Domestic  
Wire Rope  
and Cable™**

# 6 x 19 and 6 x 36 Classes Galvanized XIP IWRC

<b>IWRC</b>				
<b>Diameter Inches</b>	<b>6x19 Price Per Foot</b>	<b>6x36 Price Per Foot</b>	<b>Approx. Weight Per foot, lbs.</b>	<b>Minimum Breaking Force, Tons of 2000 lbs.</b>
1/4	\$ 3.49	\$ 4.61	0.116	3.06
5/16	4.09	5.39	0.18	4.75
3/8	4.48	6.18	0.26	6.79
7/16	5.23	6.64	0.35	9.20
1/2	5.51	7.38	0.46	12.0
9/16	6.18	8.08	0.59	15.1
5/8	7.10	9.05	0.72	18.6
3/4	9.95	11.74	1.04	26.5
7/8	12.97	14.82	1.42	35.8
1	15.97	18.46	1.85	46.6
1-1/8	19.24	22.55	2.34	58.6
1-1/4	22.72	26.73	2.89	71.9
1-3/8	28.57	32.54	3.50	86.5
1-1/2	33.81	38.74	4.16	102
1-5/8	40.66	46.58	4.88	119
1-3/4	47.75	55.21	5.67	138
1-7/8	54.92	64.69	6.50	157
2	62.73	73.05	7.39	178
2-1/8	71.71	83.58	8.35	200
2-1/4	88.87	94.63	9.36	223

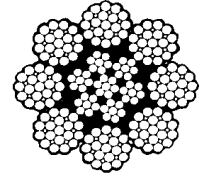
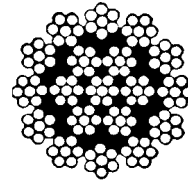


6 x 26 Warrington Seale  
IWRC



6 x 36 Warrington Seale  
IWRC

# Rotation Resistant Ropes Bright



19x7 Class					8x19 Class IWRC		
Dia. Inches	Price Per Foot	Approx. Weight per foot, lbs.	IPS *Minimum Breaking Force Tons of 2000 lbs.	XIP *Minimum Breaking Force Tons of 2000 lbs.	**Price Per Foot	Approx. Weight per foot, lbs.	XIP *Minimum Breaking Force Tons of 2000 lbs.
3/16	\$ 4.19	0.064	1.42	1.57			
1/4	4.19	0.113	2.51	2.77			
5/16	4.19	0.177	3.90	4.30			
3/8	4.57	0.25	5.59	6.15	\$ 5.56	0.26	6.63
7/16	4.83	0.35	7.58	8.33	5.67	0.36	8.97
1/2	5.38	0.45	9.85	10.8	6.02	0.47	11.6
9/16	5.89	0.58	12.4	13.6	6.34	0.60	14.7
5/8	6.71	0.71	15.3	16.8	7.55	0.73	18.1
3/4	9.63	1.02	21.8	24.0	9.82	1.06	25.9
7/8	12.26	1.39	29.5	32.5	13.28	1.44	35.0
1	15.05	1.82	38.3	42.2	15.89	1.88	45.5
1-1/8	18.15	2.30	48.2	53.1	18.98	2.39	57.3
1-1/4	21.62	2.83	59.2	65.1	22.14	2.94	70.5

\* The minimum breaking force applies only when a test is conducted with both ends fixed. When in use, the minimum breaking force of these ropes may be significantly reduced if one end is free to rotate. Nonstandard products will be subject to a 6.5% higher price.

\*\* Price for standard 8x19 Class FC is the same as IWRC.

## 6 x 7 Class IPS Fiber Core

Diameter Inches	Bright			Galvanized		
	Price Per Foot	Approx. Weight per foot, lbs.	Minimum Breaking Force Tons of 2000 lbs.	Price Per Foot	Approx. Weight per foot, lbs.	Minimum Breaking Force Tons of 2000 lbs.
3/8	\$2.33	0.21	5.86	\$3.03	0.21	5.27
7/16	2.74	0.29	7.93	3.56	0.29	7.14
1/2	3.10	0.38	10.3	4.12	0.38	9.27
9/16	3.59	0.48	13.0	4.77	0.48	11.7
5/8	4.11	0.59	15.9	5.44	0.59	14.3
3/4	5.36	0.84	22.7	7.09	0.84	20.4

Nonstandard products will be subject to a 6.5% higher price.